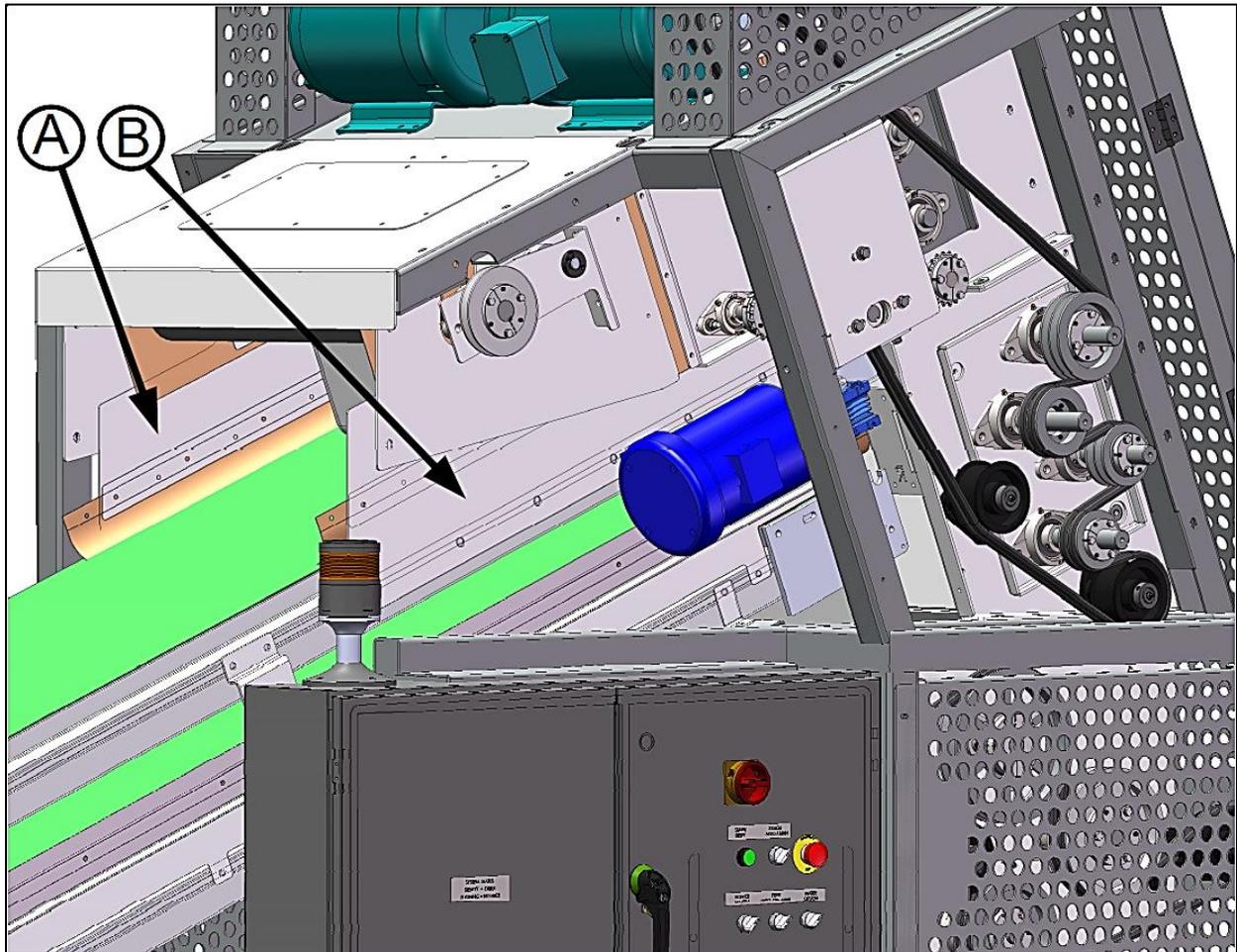


*Grow Better Margins and Better Plants*



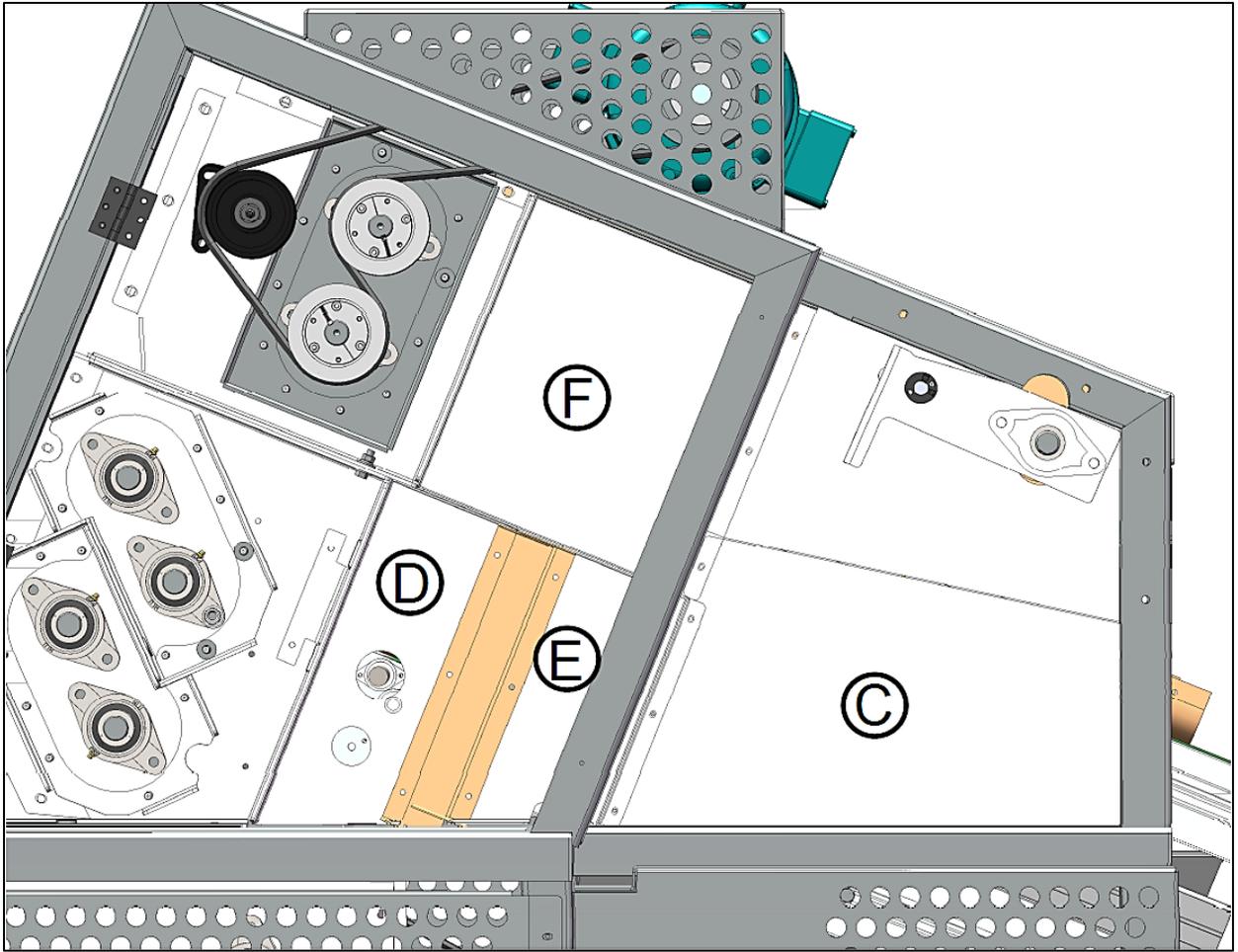
# HydraFiber<sup>®</sup> Processing Unit Technical Bulletin: Panel Installation

After installation of the conveyor assembly is complete, observe these steps to aid in easy and quick panel installation. All directional references are made assuming looking at the machine **facing the soil infeed side**. Common tools (such as wrenches and ratchets) and a folding ladder will greatly assist in this assembly procedure. Read over all steps before proceeding.

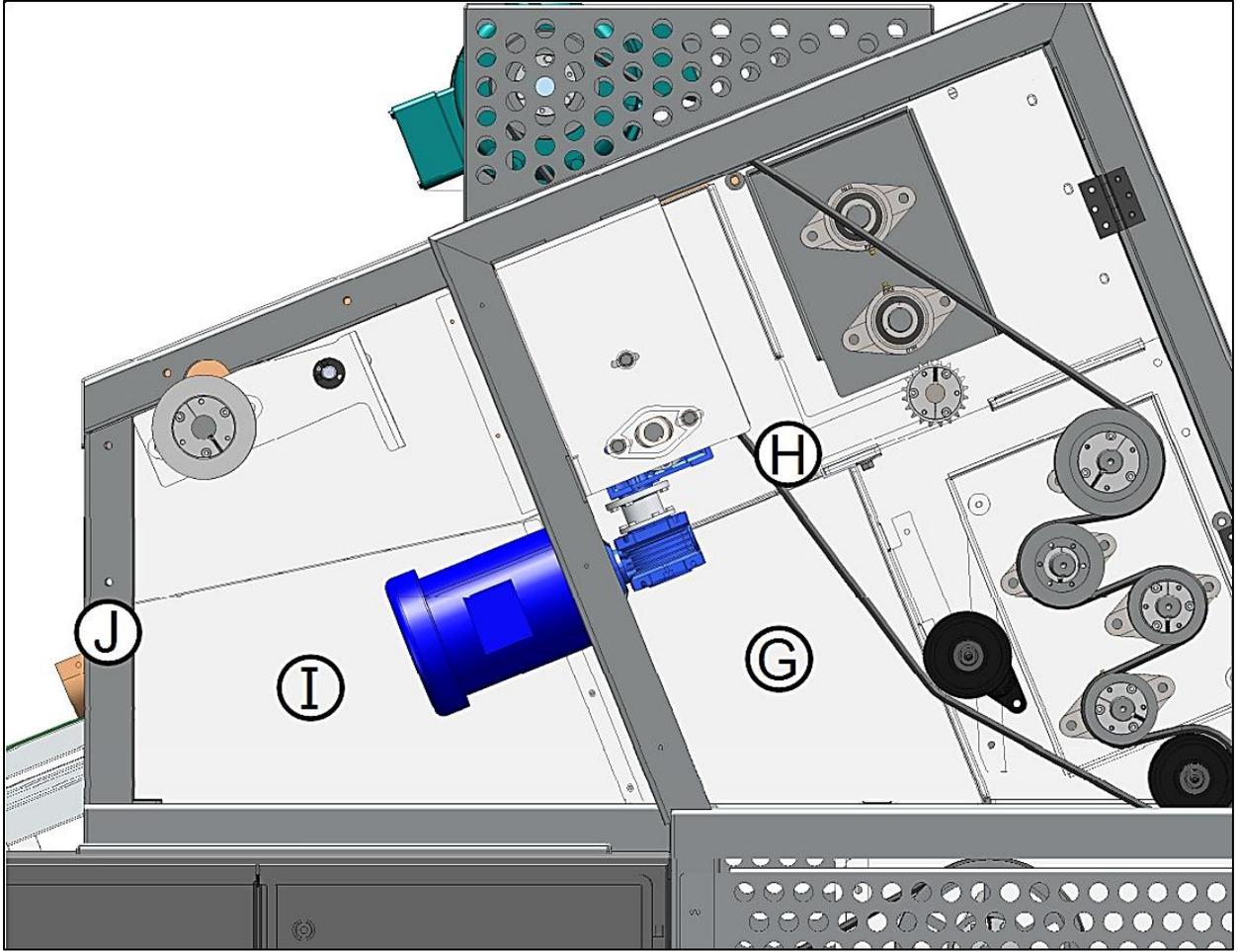


1) Utilizing hardware and square nuts allocated in upper conveyor, install bale guide panels (panels A and B).

- These panels are easily identified by the large seals across their upper and lower halves.
- The upper seals are tucked inward and the lower seals rest on the conveyor belt. The rear of the upper seals will rest on the pinch roller shaft.



2) Install left side panels in alphabetical order. Each panel is labeled appropriately.



- 3) Install right side panels and upright brace (labeled J) in alphabetical order. Each panel is labeled appropriately.
- 4) Install lower conveyor drive motor (left side).
- 5) Install upper conveyor drive chain (right side).
- 6) Install all guards which may have been removed to assist during installation and securely fasten all doors.